

# Reciprocating Oil-Free Air Compressors - PET Applications

45-261 kW, 35-40 bar(g)



Ingersoll Rand offers an extensive range of high-pressure reciprocating compressors that are tailor made for high pressure PET blowing applications in the 45 to 261 kW, 120 to 835 acfm range with discharge pressures of 35-40bar(g).

The Ingersoll Rand Reciprocating Oil-Free Air Compressors has single-point air, water and electrical connections for easy installation. The 3-stage inline design configuration provides unobstructive access for easy maintenance and operations.



## **Benefits**

- Non-lubricated 100% oil free (ISO 8573-1:2010 certified air), water cooled, continues duty cycle rated.
- Three-stage balanced opposed layout minimizes foundation requirements.
- Rugged frame design-one-piece cast iron construction. Highly reliable best in class product offering.
- Non lubricated, featuring long-life selflubricating composite wearing components.
- Cylinders constructed with large cast-in water jackets for dimensional stability under continuous operation.
- Intercoolers/after coolers selected for optimal 11.2°C (20°F) approach temperature.

- All internal components and piping are corrosion protected for extended life.
- Distance pieces feature two compartments, ensuring the lubricant is isolated from the cylinders.
- Advanced microprocessor-based controller monitors all critical system parameters in real time.
- All components constructed in accordance with World Standards and stamped as applicable.
- Three-step capacity control (0-50-100%) can be provided on request.



**Automotive** 



Manufacturing



Chemical



Pharmaceutical



Healthcare

## Reciprocating Oil-Free Air Compressors - PET Applications Performance

Model   Pressure kg/cm²g   Capacity acfm   Motor hp     PS3 215   35   120   60     PS3 215   40   120   60     PS3 270   35   152   75     PS3 270   40   152   75     PS3 340   40   189   100     PS3 400   40   224   100     PS3 445   40   248   120     PS3 525   40   294   150     PS3 600   40   336   150     PS3 725   40   405   180     PS3 820   40   458   200     PS3 900   40   509.5   225     PS3 1300   40   722   300				
PS3 215 40 120 60   PS3 270 35 152 75   PS3 270 40 152 75   PS3 340 40 189 100   PS3 400 40 224 100   PS3 445 40 248 120   PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	Model			
PS3 270 35 152 75   PS3 270 40 152 75   PS3 340 40 189 100   PS3 400 40 224 100   PS3 445 40 248 120   PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 215	35	120	60
PS3 270 40 152 75   PS3 340 40 189 100   PS3 400 40 224 100   PS3 445 40 248 120   PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 215	40	120	60
PS3 340 40 189 100   PS3 400 40 224 100   PS3 445 40 248 120   PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 270	35	152	75
PS3 400 40 224 100   PS3 445 40 248 120   PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 270	40	152	75
PS3 445 40 248 120   PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 340	40	189	100
PS3 525 40 294 150   PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 400	40	224	100
PS3 600 40 336 150   PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 445	40	248	120
PS3 725 40 405 180   PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 525	40	294	150
PS3 820 40 458 200   PS3 900 40 509.5 225	PS3 600	40	336	150
PS3 900 40 509.5 225	PS3 725	40	405	180
	PS3 820	40	458	200
PS3 1300 40 722 300	PS3 900	40	509.5	225
100 1000	PS3 1300	40	722	300
PS3 1500 40 835 350	PS3 1500	40	835	350

<sup>•</sup> Atmospheric pressure: 14.7 PSIA, Temperature - 95°F & 70% RH considered • Cooling water inlet temperature 90°F considered & cooler CTD will be 20°F

## The CARE Service Program Advantage

Compressed air is critical to your operation. A proper maintenance strategy is crucial to avoiding unplanned, unbudgeted downtime and production interruptions. By choosing an Ingersoll Rand CARE service program, you are investing in your future with a trusted partner.

Depending on your reciprocating air compressor system maintenance requirements, choose from one of these two programs. Each program includes genuine OEM parts that eliminate inferior performance caused by generic parts that will cost you more in the long run.



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<sup>•</sup> The performance is at the compressor discharge flange • The performance is subjected to tolerances as per test standard.